

**Marvel-Schebler Carbureter Division, Borg-Warner Corporation, Flint, Michigan, U. S. A.**

Marvel-Schebler No. <b>TSX-403</b>	Customer No. <b>116911</b>	Size <b>7/8"</b>	Customer <b>Oliver</b>	Model <b>HG</b> (Gasoline)	Year <b>All Years</b>
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**HERCULES ICK-3 ENGINE**

Marvel Part No.	Oliver Part No.	Part Name
10-3350	116911	Carbureter Assembly Complete .....
10-3351	.....	Carbureter Body Assembly .....
<b>13-783</b>	.....	<b>Throttle Shaft, Throttle Stop and Lever Assembly</b> .....
14-169	H-7634	Valve—Throttle .....
15-42	H-7646	Screw (#8-32 x 3/4" Fill Head) Throttle Stop .....
15-223	H-7647	Screw (1/4"-28 Headless) Idle Drilling .....
15-A82	M-7645	Screw (#12-24 x 5/8" Flat Fill. Head) Throttle Body to Bowl...
<b>15-A91</b>	<b>M-7642</b>	<b>Screw (#4-40 x 1/4" Binding Head)</b> <b>Throttle Valve—2; Choke Valve—2</b> .....
16-4	H-7653	Gasket—Float Valve Seat .....
16-80	H-7655	Gasket—Throttle Body to Bowl .....
16-449	H-7654	Gasket—Main Nozzle .....
<b>16-590</b>	.....	<b>Gasket Assortment</b> .....
24-262	H-7617	Spring—Throttle Stop Screw .....
<b>24-340</b>	<b>H-7658</b>	<b>Spring—Idle Needle</b> .....
24-425	H-7607	Spring—Choke Relief Valve .....
<b>24-A40</b>	.....	<b>Spring—Choke Return</b> .....
26-718	.....	Choke Shaft and Lever Assembly .....
27-539	HS-7635	Choke Valve Assembly .....
30-600	HS-7605	Float and Lever Assembly .....
<b>32-27</b>	<b>H-7626</b>	<b>Shaft—Float Lever</b> .....
<b>43-33</b>	<b>H-7628</b>	<b>Needle—Idle Adjusting</b> .....
<b>44-38 +</b>	<b>H-7666</b>	<b>Packing—Throttle Shaft</b> .....
<b>44-39 ●</b>	<b>H-7611</b>	<b>Packing—Choke Shaft</b> .....
46-424	H-7638	Venturi (1 1/2" Diameter Throat) .....
47-594	.....	Nozzle .....
<b>49-101-L</b>	<b>H-7613</b>	<b>Jet—Idle</b> .....
<b>49-169</b>	.....	<b>Jet—Power</b> .....
<b>55-230</b>	<b>H-7641</b>	<b>Cup—Throttle Shaft</b> .....
<b>55-231</b>	<b>H-7667</b>	<b>Retainer—Throttle Shaft Packing</b> .....
<b>55-243</b>	<b>H-7612</b>	<b>Retainer—Choke Shaft Packing</b> .....
62-167	H-7633	Pin—Throttle Stop .....
99-7	H-7639	Plug—Bowl Drain .....
227-1209	.....	Throttle Body Assembly .....
<b>233-536</b>	<b>HS-7623</b>	<b>Float Valve, Seat and Gasket Assembly (Matched)</b> .....
286-932	.....	Repair Kit .....

**Parts included in repair kit are shown in bold type**

Float Setting: 1/4" from the gasket to the nearest surface of the float.

+ In service replace felt packing #44-38 with synthetic packing #44-63, no retainer required.

● In service replace felt packing #44-39 with synthetic packing #44-66, no retainer required.