

Marvel-Schebler Carbureter Division, Borg-Warner Corporation, Flint, Michigan, U. S. A.

Marvel-Schebler No.	Customer No.	Size	Customer	Model	Year
TSX-48	ACO-6631	7/8"	Oliver	Harvester	

CONTINENTAL ENGINE Y91

Marvel Part No.	Oliver Part No.	Part Name
10-2060	ACO-6631	Carbureter Assembly Complete
10-2064	Carbureter Body Assembly
13-780	Throttle Shaft, Throttle Stop and Lever Assembly
14-169	H-7634	Valve—Throttle (20°)
15-42	H-7646	Screw (#8-32 x 3/4" Fill. Head) Throttle Stop
15-223	H-7647	Screw (1/4"-28 Headless) Idle Drilling
15-A55	Screw (#10-24 x 3/4" Fill. Head) Clevis Clamp
15-A82	M-7645	Screw (#12-24 x 5/8" Flat Fill. Head) Throttle Body to Bowl—4; Governor Lever Clamp—1
15-A91	M-7642	Screw (#4-36 x 1/4" Binding Head) Throttle Valve—2; Choke Valve—2
16-4	H-7653	Gasket—Float Valve Seat
16-80	H-7655	Gasket—Throttle Body to Bowl
16-449	H-7654	Gasket—Main Nozzle
16-613	Gasket Assortment
24-218	Spring—Choke Return
24-262	H-7617	Spring—Throttle Stop Screw
24-281	Spring—Governor Lever Tension
24-340	H-7658	Spring—Idle Needle
24-425	H-7607	Spring—Choke Valve Flapper
26-635	Choke Shaft and Lever Assembly
27-539	HS-7635	Choke Valve Assembly
30-600	HS-7605	Float and Lever Assembly
32-27	H-7626	Shaft—Float Lever
43-33	H-7628	Needle—Idle Adjusting
44-38 +	H-7666	Packing—Throttle Shaft
44-39 ●	H-7611	Packing—Choke Shaft
46-473	H-7638-A	Venturi (3/16" Diameter Throat)
47-589	H-7629	Nozzle
49-178	Jet—Power
49-193	Jet—Economizer
49-101-L	H-7613	Jet—Idle
55-230	H-7641	Cup—Throttle Shaft
55-231	H-7667	Retainer—Throttle Shaft Packing
55-243	H-7612	Retainer—Choke Shaft Packing
60-257	Bushing—Governor Lever
62-167	H-7633	Pin—Throttle Stop—1; Choke Lever Stop—1
67-526	Strainer Elbow Assembly
70-2	Sleeve—Gas Elbow Compression
81-1	Nut—Clevis Clamp Screw
81-11	Nut—Gas Elbow
82-14	Cotter—Throttle Shaft
99-7	H-7639	Plug—Bowl Drain
121-504	Clevis Assembly
155-565	Governor Lever Assembly
227-670	Throttle Body Assembly
233-536	HS-7623	Float Valve, Seat and Gasket Assembly (Matched)
286-574	Repair Kit

Parts included in repair kit are shown in bold type

Float Setting: 1/4" from the gasket to the nearest surface of the float.

+ In service replace felt packing #44-38 with synthetic packing #44-63, no retainer required.

● In service replace felt packing #44-39 with synthetic packing #44-66, no retainer required.