

Marvel-Schebler Carbureter Division, Borg-Warner Corporation, Flint, Michigan, U. S. A.

Marvel-Schebler No.	Customer No.	Size	Customer	Model	Year
TTX-18	CS-393D	1 1/4"	Oliver	80 KD Tractor (Distillate)	1938-42

SERIAL NO. 509562 UP

Symbol No.	Marvel Part No.	Oliver Part No.	Part Name
	TTX-18	CS-393-D	Carbureter Assembly Complete
3	X-2905	CS-7600	Carbureter Body (Upper Half)
4	X-2902	CS-7601	Carbureter Body (Lower Half)
6	P-1036	C-7655	Gasket—Bowl
8	S-750A	C-7649	Lock Washer—Body Screw (5)
8	S-1393A	Lock Washer—Float Shaft
23	S-2300A	C-7640	Strainer Nut
24	P-710	C-7657	Gasket—Strainer Nut
25	X-2560	CS-7619	Strainer Assembly
25	S-2570	C-7664	Strainer—Fuel Drain
26A	S-2289	C-7639	Drain Valve
27	X-2921	CS-7606-A	Throttle Shaft and Lever Assembly
28	60-261	A-7602	Bushing—Throttle Shaft (2)
29	S-211F	C-7633	Stop—Choke Lever
30	P-1041	C-7634	Throttle Valve (21°)
31	15-483	C-7643-A	Screw—Throttle Valve (2)
52	S-2587	C-7686	Seat—Power Adjusting Needle
57	T-30K	C-7638	Venturi (1 1/8" Diameter Throat)
58	S-2488	A-7629	Nozzle
59	P-894	Gasket—Nozzle
60	X-2554	CS-7604	Float and Lever Assembly
61	S-2170	C-7650	Float Lever Shaft
61	X-2404A	CS-7626	Float Lever Shaft, Nut and Washer Assembly
65	P-228	C-7648	Nut—Float Lever Shaft
66	P-541	C-7653	Gasket—Float Valve Shaft (2)
85	299-155	C-7613-A	Idle Tube
92	SK-46	C-7646	Adjusting Screw—Throttle Stop
96	SK-42	C-7645	Body Screw (#10-24 x 3/4")
96	SK-45	C-7647	Body Screw (#10-24 x 1 1/8")
96	SK-46	C-7646	Body Screw (#10-24 x 7/8") (3)
121	X-2897	CS-7631	Choke Shaft and Lever Assembly
131	S-2056	C-7637	Connection—Power Adjusting Needle
137	P-1040	C-7635	Choke Valve (15°)
150	51B	C-7658	Spring—Idle Adjusting Needle
150	51S	C-7659	Spring—Throttle Stop Adjusting Screw
165	X-2765	CS-7628	Idle Adjusting Needle
166	X-2903	CS-7614	Power Adjusting Needle Assembly
171	P-1202	C-7665	Expansion Plug—Strainer Retaining
186	15-483	C-7643-A	Screw—Choke Valve (2)
187	51-EE	C-7630	Spring—Choke Return
191	S-2082A	C-7642	Lock Screw—Venturi
194	S-763	C-7612	Drill Plug—Back Suction Channel
194	S-2041	C-7651	Drill Plug (1/4"-28)
194	S-2083	C-7652	Drill Plug (5/16"-24) (2)
194	S-2456	C-7661	Drill Plug—Idle Channel
195	S-2073A	C-7609	Lead Ball (7/32" Diameter Bowl Bleed)
195	S-2073B	C-7610	Lead Ball—Nozzle
197	P-556	C-7611	Plug—Expansion (Choke Shaft)
197	P-1219	A-7641	Plug—Expansion (Throttle Shaft Cup)
200	S-2563	C-7660	Plug—Economizer Restriction
207	P-1025A	C-7625	Float Lever Bracket
225	P-1218	A-7667	Retainer—Throttle Shaft Packing
265	S-2599	C-7666	Packing—Throttle Shaft
289	16-29	C-7668	Gasket—Power Adjusting Needle
289	P-791	C-7656	Gasket—Power Adjusting Needle Connection
332	X-2840	CS-7623	Float Valve and Seat Assembly (Matched)
350	16-622	Gasket Assortment
355	286-554	Repair Kit

Parts included in repair kit are shown in bold type

Float Setting: 2" from the face of the flange to the bottom of the float.